



GR71120

DP-E – LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3857155	1	Gear under, 1.68:1		
	3803412	1	Gear under, exchange		Exchange unit
	3857099	1	Gear under, 1.78:1		
	3803413	1	Gear under, exchange		Exchange unit
	3857152	1	Gear under, 1.95:1, 2.32:1		
	3803414	1	Gear under, exchange		Exchange unit
2	3856818	1	• Gear housing		
3	3857097	1	• • Bearing housing		
4	872439	1	• • Attaching plate		
5	977711	4	• • Pop rivet		
6	872438	1	• • Check valve		
7	854611	1	• Intermedi.shaft kit		
8	969071	1	• • Round nut		
9	184682	1	• • Cone		
10	3852268	1	• • Splined sleeve		
			• • Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
11	852212	1	• Nut		
12	941832		• Adjusting washer, 0.05 mm		As required
	941833		• Adjusting washer, 0.20 mm		As required
13	183374	1	• Ball bearing		
14	944970		• Adjusting washer		As required
15	11072	1	• Roller bearing		
16	944522		• Shim, 0.05 mm		As required
	42981		• Shim, 0.10 mm		As required
	968057		• Shim, 0.20 mm		As required
	42980		• Shim, 0.35 mm		As required
17	897387	1	• Spacer ring		
18	11044	1	• Bearing		
19	184654	1	• Needle bearing		
20	814482	1	• Oil pump screen		
21	852904	1	• Magnetic plug		
22	955974	1	• O-ring		
23	872533	1	• Driveshaft		
24	184765	1	• Roller bearing		
25	3855602	1	• Gear set, 1.68:1		
	854464	1	• Gear set, 1.78:1		
	852174	1	• Gear set, 1.95:1		
	852380	1	• Gear set, 2.30:1		
26	967352		• Adjusting washer, 0.05 mm		As required
	941823		• Adjusting washer, 0.10 mm		As required
	967351		• Adjusting washer, 0.15 mm		As required
	941824		• Adjusting washer, 0.20 mm		As required
	941825		• Adjusting washer, 0.40 mm		As required
27	184691	1	• Bearing		
28	191834		• Shim, 0.10 mm		As required
	191835		• Shim, 0.15 mm		As required

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
28	191837		• Shim, 0.25 mm		As required
29	925258	2	• O-ring		
30	941812	2	• Screw		
31	875821	1	• Zinc ring kit		Incl. in Duoprop® drive unit
32	966808	2	• • Screw		
33	183859	1	• Needle bearing		
34	184683	1	• Cone		
35	851407	2	• Sealing ring		
36	3858457	1	• Thrust washer, Front		
37	183272	1	• Needle bearing		
38	853871	1	• Sealing ring kit		
39	3851334	1	• Propeller nut		
40	3858458	1	• Thrust washer, Rear		
41	872549	1	• Propeller cone kit		
42		1	• • PROPELLER CONE		
43	943194	1	• • Washer		
44	872546	1	• • Lock screw, M12		
45	853676	1	• • Spacer ring, For diesel		
46	854294	1	• • Plastic washer		
47	873058	1	• Tool kit, For 872549		
48	925256	1	O-ring		Incl. in Duoprop® drive unit
49	941810	4	Screw		Incl. in Duoprop® drive unit
50	853095	4	Washer		Incl. in Duoprop® drive unit
51	876138	1	Magnesium kit		Use in fresh water only
52	966808	2	• Screw		